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**Model** : Saddle Finisher-D2

**Ref. No.** : FF-T01-W-000106-01

**Date** : March 3, 2000

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**Location** : SERVICE MANUAL (FY8-13G9-000)

**Subject** : SERVICE MANUAL (FY8-13G9-000) ADDITIONAL INFORMATION ERROR CODE "E5F9"

**Reason** : Error code "E5F9" details will be added to Service Manual (FY8-13G9-000) Chapter 5 Operation Malfunction Countermeasures.

This error is a saddle stitcher assembly error.

**Details** : Error code "E5F9" details will be added to Service Manual (FY8-13G9-000) pages 5-89 and 5-96.

<Items added to page 5-89>

### 13. E5F9 Indicator lamp, Power Supply Malfunction

Cause	Step	Checks	Yes/No	Action
Errors other than E5F9	1	Turn the power supply ON after separating the saddle stitcher assembly with the module separation switch. Do errors other than saddle stitcher assembly errors occur?	Yes	Correct those errors.
Front cover switch (MSW1)	2	Does the finisher assembly's front cover switch (MSW1) turn ON/ OFF correctly?	No	Exchange the switch or correct the switching mechanism.
Finisher controller PCB	3	When the saddle stitcher assembly has been separated with the module separation switch, does the finisher controller PCB J103-1(SDL_KILL) become 1, and does it become 0 when not separated?	No	Replace the finisher controller PCB.
Fuse PCB	4	Is the voltage of the fuse PCB J719-1 DC24V.	No	Replace the fuse PCB.
Circuit breaker (CB1)	5	Is the saddle stitcher controller PCB circuit breaker (CB1) handle up?	Yes	Press the handle.
Connector connection	6	Is the saddle stitcher controller PCB J4 connected?	No	Connect J4.
Cable	7	Is the cable connecting the finisher controller PCB J719 and the saddle stitcher controller PCB J1 normal?	No	Correct the cable.
Replace saddle stitch controller PCB.			Yes	Replace the saddle stitcher controller PCB.

\*1: Supply of 24VSDL (Power supply for power) is cut by errors other than E5F9, and E5F9 is detected before those errors.

<Items added to page 5-96>

Error code E5F9 will be added to the "2. Saddle stitcher assembly" error code table (pages 5-95 to 5-96).

Code	Cause	Timing of detection
E5F9	Power supply to the saddle stitcher assembly.	24VSDL (power supply for power) is not supplied to the saddle stitcher controller PCB, but 24VR is supplied to the saddle stitcher controller PCB when the power is turned ON or operation starts.